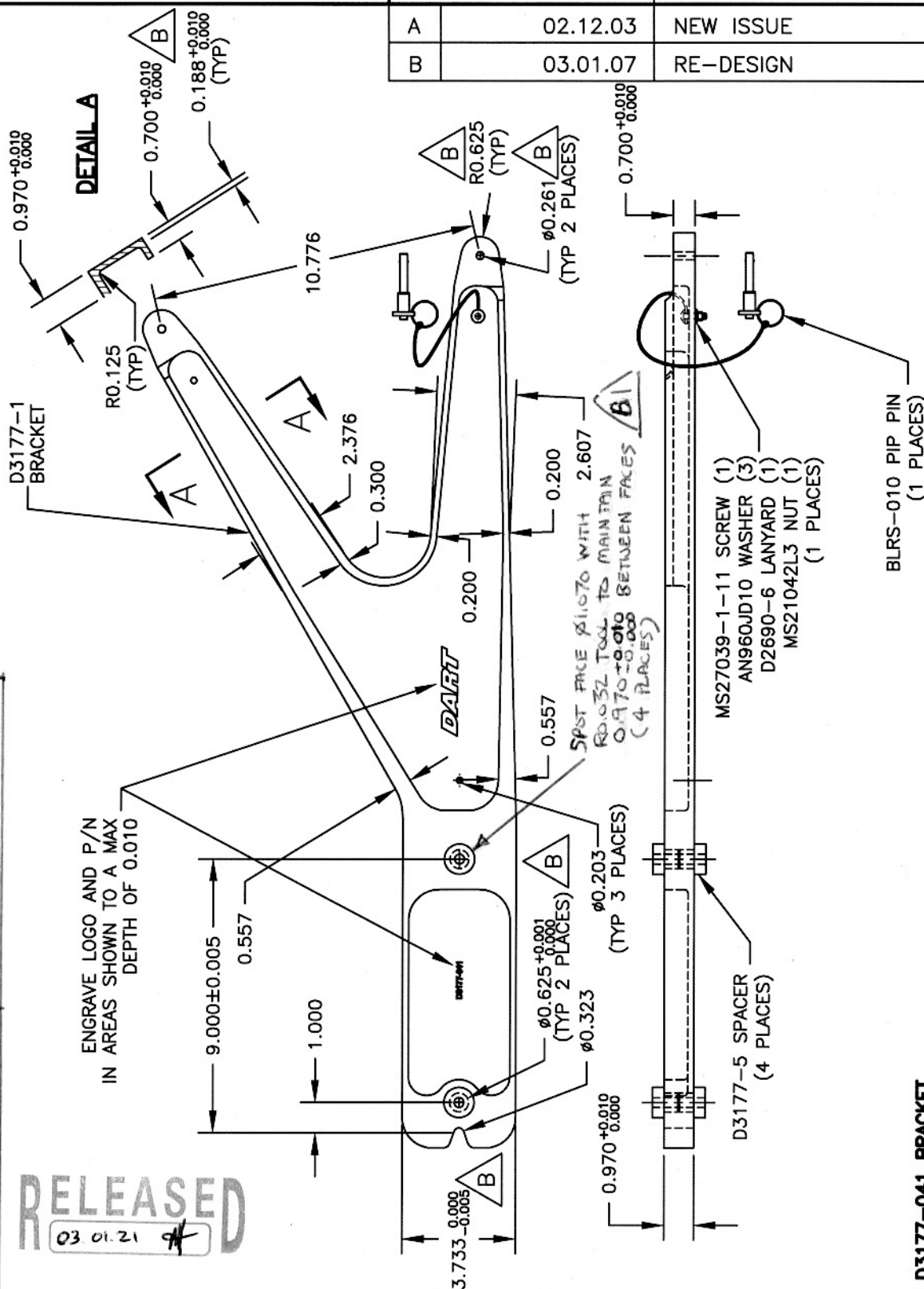


DART

DESIGN	46	DRAWN BY	46	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	46	APPROVED	46	DRAWING NO. D3177
DATE	03.01.07	TITLE	BRACKET	REV. B SHEET 1 OF 3
A	02.12.03	NEW ISSUE		SCALE 1:5
B	03.01.07	RE-DESIGN		

**D3177-041 BRACKET**

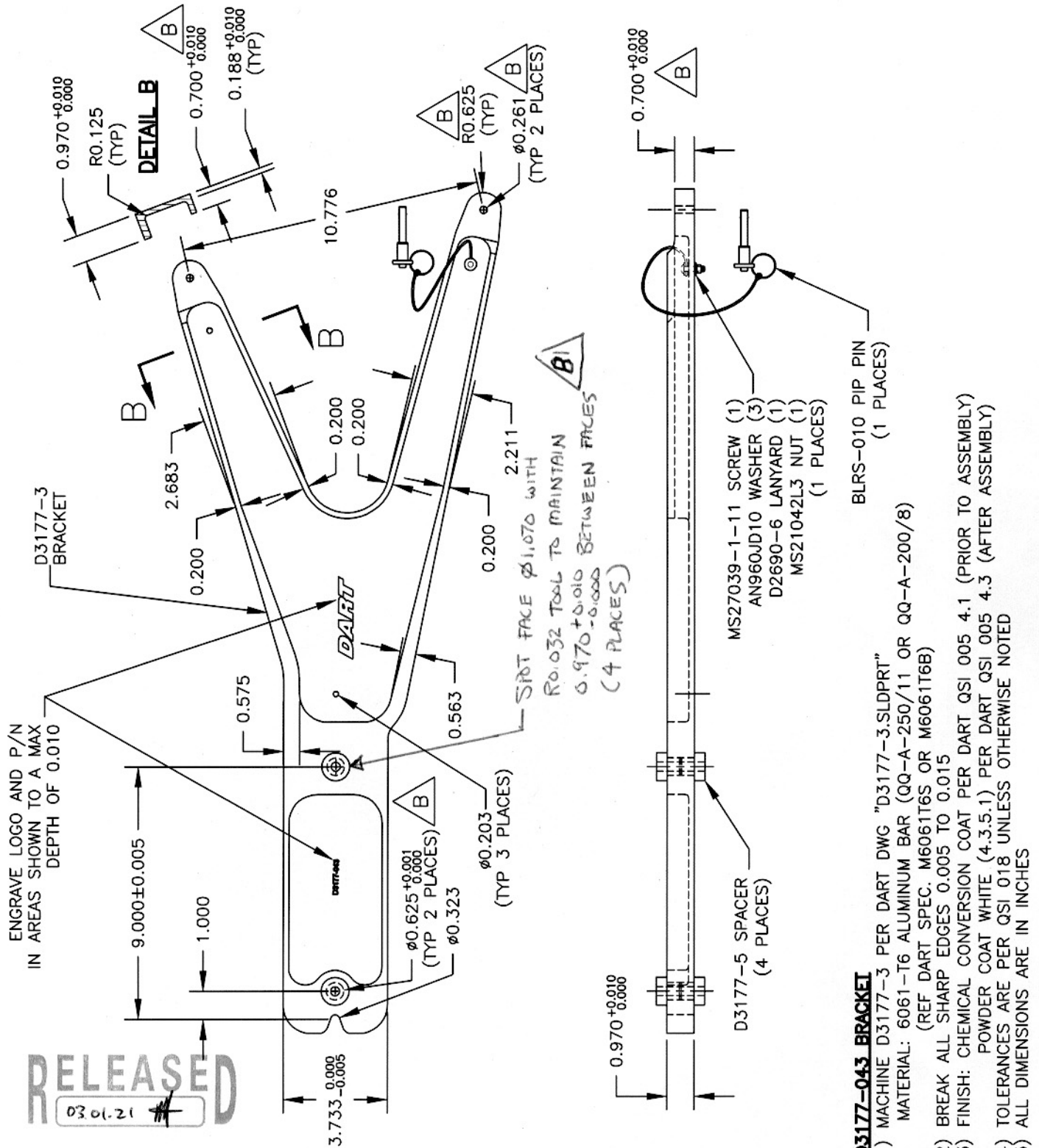
- 1) MACHINE D3177-1 PER DART DWG "D3177-1.SLDPRT"
- 2) MATERIAL: 6061-T6 ALUMINUM BAR (QQ-A-250/11 OR QQ-A-200/8) (REF DART SPEC. M6061T6S OR M6061T6B)
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (PRIOR TO ASSEMBLY) POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 (AFTER ASSEMBLY)
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3177	REV. B SHEET 2 OF 3
DATE 03.01.07	TITLE BRACKET		SCALE 1:5

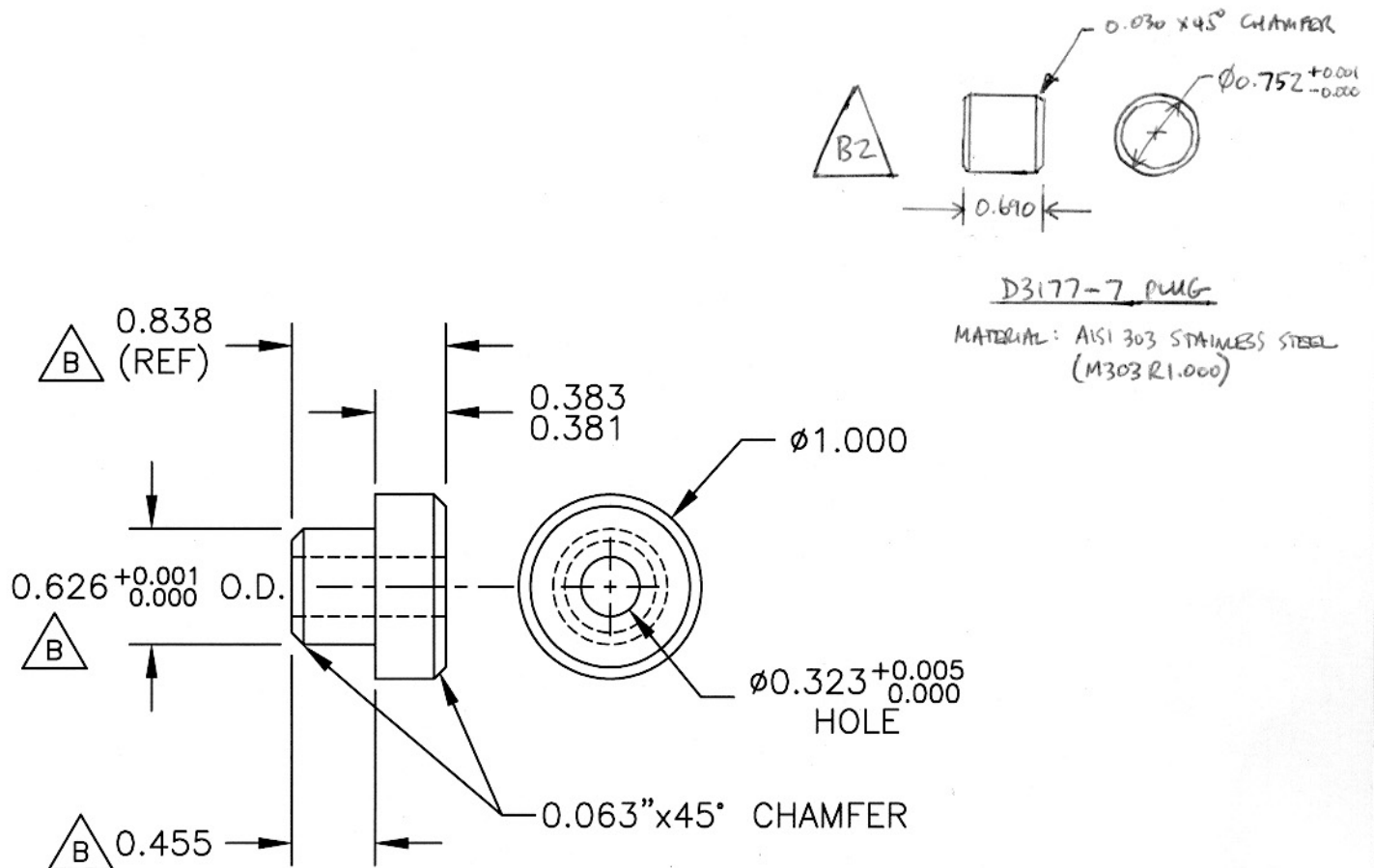


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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3177	REV. B SHEET 3 OF 3
DATE 03.01.07		TITLE BRACKET	SCALE 1:1

**D3177-5**

- 1) MATERIAL: 6061-T6 ALUMINUM BAR $\phi 1.000$
(QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R1.000)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED
03 01-21

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